

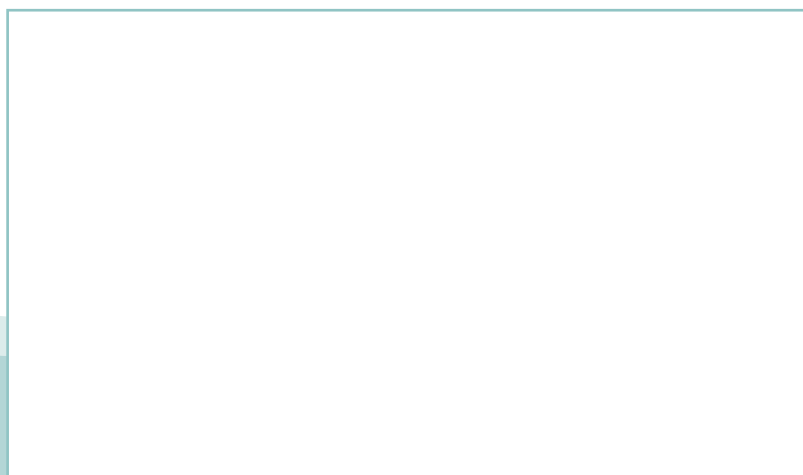
SVENSK STANDARD

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Fästmassor för keramiska plattor – Del 2: Provningsmetoder

Adhesives for ceramic tiles – Part 2: Test methods



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Denna standard ersätter SS-EN 12002:2008, utgåva 3; SS-EN 12003:2008, utgåva 2; SS-EN 12003:2008/AC:2009, utgåva 1; SS-EN 1308:2007, utgåva 2; SS-EN 1323:2007, utgåva 2; SS-EN 1324:2007, utgåva 2; SS-EN 1346:2007, utgåva 2 och SS-EN 1348:2007, utgåva 2.

The European Standard EN 12004-2:2017 has the status of a Swedish Standard. This document contains the official version of EN 12004-2:2017.

This standard supersedes the Swedish Standard SS-EN 12002:2008, edition 3; SS-EN 12003:2008, edition 2; SS-EN 12003:2008/AC:2009, edition 1; SS-EN 1308:2007, edition 2; SS-EN 1323:2007, edition 2; SS-EN 1324:2007, edition 2; SS-EN 1346:2007, edition 2 and SS-EN 1348:2007, edition 2.

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Denna standard är framtagen av kommittén för Keramiska plattor, SIS/TK 596.

Har du synpunkter på innehållet i den här standarden, vill du delta i ett kommande revideringsarbete eller vara med och ta fram andra standarder inom området? Gå in på www.sis.se - där hittar du mer information.

EUROPEAN STANDARD

EN 12004-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

February 2017

ICS 83.180; 91.100.10; 91.100.30

Supersedes EN 12002:2008, EN 12003:2008, EN 1308:2007, EN 1323:2007, EN 1324:2007, EN 1346:2007, EN 1348:2007

English Version

Adhesives for ceramic tiles - Part 2: Test methods

Colles à carrelage - Partie 2 : Méthodes d'essai

Mörtel und Klebstoffe für Fliesen und Platten - Teil 2:
Prüfverfahren

This European Standard was approved by CEN on 15 July 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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European foreword

This document (EN 12004-2:2017) has been prepared by Technical Committee CEN/TC 67 “Ceramic tiles”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2017, and conflicting national standards shall be withdrawn at the latest by August 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1308:2007, EN 1323:2007, EN 1324:2007, EN 1346:2007, EN 1348:2007, EN 12002:2008, EN 12003:2008.

EN 12004, Adhesives for tiles, is composed with the following parts:

- Part 1: Requirements, evaluation of conformity, classification and designation;
- Part 2: Test methods.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the methods for determining characteristics for adhesives used in internal and external installation of ceramic tiles.

This European Standard does not contain performance requirements or recommendations for the design and installation of ceramic tiles.

The following test methods are described:

- determination of open time (8.1);
- determination of slip (8.2);
- determination of tensile adhesion strength for cementitious adhesives (8.3);
- determination of shear adhesion strength of dispersion adhesives (8.4);
- determination of shear adhesion strength of reaction resin adhesives (8.5);
- determination of transverse deformation of cementitious adhesives (8.6).

NOTE Ceramic tile adhesives can be used also for other kinds of tiles (natural and agglomerated stones, etc.), if they do not adversely affect the stones.

WARNING — This European Standard can involve hazardous materials and operations. Persons using this standard should be familiar with normal laboratory practice. This European Standard does not purport to address all the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practices and to ensure compliance with any European and national regulatory conditions.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 196-1:2016, *Methods of testing cement — Part 1: Determination of strength*

EN 459-2, *Building lime - Part 2: Test methods*

EN 1067, *Adhesives - Examination and preparation of samples for testing*

EN 12004-1, *Adhesives for ceramic tiles - Part 1: Requirements, assessment and verification of constancy of performance, classification and marking*

EN 14411, *Ceramic tiles - Definition, classification, characteristics, assessment and verification of constancy of performance and marking*

EN ISO 15605, *Adhesives - Sampling (ISO 15605)*

SS-EN 12004-2:2017 (E)**3 Sampling**

Take at least 2 kg sample of the adhesive in accordance with EN ISO 15605 and EN 1067.

4 Test conditions

Standard conditions shall be $(23 \pm 2) ^\circ\text{C}$ and $(50 \pm 5) \%$ relative humidity and the speed of air in the testing area less than 0,2 m/s.

The tolerance in the time of conditioning for all test specimens shall be as shown in Table 1 below:

Table 1 — Allowed tolerance in testing time for all samples requiring conditioning

Sample Conditioning Time	Allowed tolerance for testing
6 h	± 15 min
7 d	± 3 h
14 d	± 6 h
21 d	± 9 h
28 d	± 12 h

Testing shall be performed within the specified time window.

5 Test materials**5.1 General**

Condition all test materials for at least 24 h under standard conditions.

The adhesive to be tested shall be within its shelf life, where this is specified.

5.2 Ceramic tiles

The tiles shall be checked prior to conditioning to ensure that they are unused, clean and dry.

The type of tile shall be as specified under the specific test procedures found in Clause 8.

5.3 Test substrate**5.3.1 Concrete slab**

The concrete slab shall be at least 35 mm thick, have a moisture content of less than 3 % by mass (carbide method) and have a water absorption at the surface after 4 h in the range of 0,5 cm³ to 1,5 cm³.

The tensile adhesion strength shall be at least 1,5 N/mm².

The test surface shall have a finish similar to that obtained by using a wooden float and be clean and dust-free at the time of the test.

A method for manufacturing a suitable concrete test slab and the procedures for measuring the performances are given in Annex A.

5.3.2 Other substrates

Other substrates may be used upon agreement if the substrate is recommended for ceramic tile application by the adhesive manufacturer. To demonstrate compatibility with other optional substrates, the adhesive shall be applied to the selected substrate in accordance with the open time test method (8.1). When the result of $> 0,5 \text{ N/mm}^2$ is achieved or cohesive failure occurs in the substrate, the requirement is considered satisfied.

6 Mixing of the adhesive

The amount of water and/or liquid admix required for preparing the cementitious adhesive shall be as stated by the manufacturer in parts by mass, i.e. liquid to dry powder (in the case where a range of values is given, the average shall be used).

Prepare a minimum quantity of 2 kg of the adhesive in a mixer of the type described in EN 196-1:2016, 4.4, using the slow speed settings (140 ± 5) rotations per min and (62 ± 5) revolution planetary movement.

Carry out the following procedure:

- pour the liquid into the pan;
- scatter the dry powder over the liquid;
- mix for 30 s;
- take out the mixing paddle;
- scrape down the paddle and pan within 1 min;
- replace the paddle and mix for 1 min.

Let the adhesive mature as specified in the manufacturer's instructions, and then mix for a further 15 s.

Where ready-to-use dispersion adhesives or reaction resin adhesives are to be used, the manufacturer's instructions shall be followed.

7 Test report

The test report shall provide the following information:

- a) the number and year of issue of this European Standard, i.e. EN 12004-2, and date of issue;
- b) the place, date and time of sampling;
- c) type of adhesive, commercial designation and manufacturer;
- d) identification of test sample;
- e) handling and storage of samples before testing;
- f) test conditions;
- g) date of test;
- h) amount of water or liquid used for preparing the adhesive (for cementitious adhesives);
- i) any other factor that could have influenced the result;
- j) test results (individual and mean values and mode of failure where required):
 - 1) open time;
 - 2) slip;