

# SVENSK STANDARD

## SS-EN ISO 15609-2:2019

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### **Specifikation och kvalificering av svetsprocedurer för svetsning av metalliska material – Svetsdatablad (WPS) – Del 2: Gassvetsning (ISO 15609-2:2019)**

### **Specification and qualification of welding procedures for metallic materials – Welding procedure specification – Part 2: Gas welding (ISO 15609-2:2019)**

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Europastandarden EN ISO 15609-2:2019 gäller som svensk standard. Detta dokument innehåller den officiella engelska versionen av EN ISO 15609-2:2019.

Denna standard ersätter SS-EN ISO 15609-2, utgåva 1 och SS-EN ISO 15609-2/A1:2004, utgåva 1

The European Standard EN ISO 15609-2:2019 has the status of a Swedish Standard. This document contains the official version of EN ISO 15609-2:2019.

This standard supersedes the SS-EN ISO 15609-2, edition 1 and SS-EN ISO 15609-2/A1:2004, edition 1

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EUROPEAN STANDARD

EN ISO 15609-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2019

ICS 25.160.10

Supersedes EN ISO 15609-2:2001

English Version

Specification and qualification of welding procedures for  
metallic materials - Welding procedure specification -  
Part 2: Gas welding (ISO 15609-2:2019)

Descriptif et qualification d'un mode opératoire  
de soudage pour les matériaux métalliques  
- Descriptif d'un mode opératoire de soudage -  
Partie 2: Soudage aux gaz (ISO 15609-2:2019)

Anforderung und Qualifizierung von  
Schweißverfahren für metallische  
Werkstoffe - Schweißanweisung - Teil 2:  
Gasschweißen (ISO 15609-2:2019)

This European Standard was approved by CEN on 26 August 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

# Contents

Page

|   |             |
|---|-------------|
| <b>European foreword</b> .....  | <b>vii</b>  |
| <b>Introduction</b> .....   | <b>viii</b> |
| <b>1 Scope</b> .....  | <b>1</b>    |
| <b>2 Normative references</b> .....                                       | <b>1</b>    |
| <b>3 Terms and definitions</b> .....                                      | <b>1</b>    |
| <b>4 Technical content of Welding Procedure Specification (WPS)</b> ..... | <b>1</b>    |
| 4.1 General .....   | 1           |
| 4.2 Information related to the manufacturer .....                         | 2           |
| 4.3 Information related to the parent material .....                      | 2           |
| 4.3.1 Parent material type .....  | 2           |
| 4.3.2 Material dimensions .....   | 2           |
| 4.4 Information common to all welding procedures .....                    | 2           |
| 4.4.1 Welding process.....  | 2           |
| 4.4.2 Joint design .....  | 2           |
| 4.4.3 Welding position.....   | 2           |
| 4.4.4 Joint preparation .....   | 2           |
| 4.4.5 Welding technique .....   | 2           |
| 4.4.6 Back gouging .....  | 2           |
| 4.4.7 Backing .....   | 3           |
| 4.4.8 Welding consumables .....   | 3           |
| 4.4.9 Flame parameters.....   | 3           |
| 4.4.10 Mechanized and automatic welding .....                             | 3           |
| 4.4.11 Pre-heat temperature.....  | 3           |
| 4.4.12 Interpass temperature .....  | 3           |
| 4.4.13 Pre-heat maintenance temperature.....                              | 3           |
| 4.4.14 Post-weld heat-treatment .....                                     | 3           |
| <b>Annex A (informative) Welding Procedure Specification (WPS)</b> .....  | <b>4</b>    |
| <b>Bibliography</b> .....   | <b>5</b>    |

## European foreword

This document (EN ISO 15609-2:2019) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2020, and conflicting national standards shall be withdrawn at the latest by April 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 15609-2:2001.

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### Endorsement notice

The text of ISO 15609-2:2019 has been approved by CEN as EN ISO 15609-2:2019 without any modification.

## Introduction

All new welding procedure specifications need to be prepared in accordance with this document from the date of its publication. However, this document does not invalidate previous welding procedure specifications made to former standards or specifications, or previous editions of this document.