



IEC 60335-2-40

Edition 6.0 2018-01

INTERNATIONAL STANDARD



**Household and similar electrical appliances – Safety –
Part 2-40: Particular requirements for electrical heat pumps, air-conditioners and
dehumidifiers**



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2018 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 21 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.



IEC 60335-2-40

Edition 6.0 2018-01

INTERNATIONAL STANDARD



**Household and similar electrical appliances – Safety –
Part 2-40: Particular requirements for electrical heat pumps, air-conditioners
and dehumidifiers**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 23.120

ISBN 978-2-8322-5253-6

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references	9
3 Terms and definitions	10
4 General requirement.....	16
5 General conditions for the tests	16
6 Classification.....	17
7 Marking and instructions.....	18
8 Protection against access to live parts.....	23
9 Starting of motor-operated appliances	23
10 Power input and current.....	23
11 Heating.....	23
12 Void.....	29
13 Leakage current and electric strength at operating temperature.....	29
14 Transient overvoltages	29
15 Moisture resistance	29
16 Leakage current and electric strength.....	30
17 Overload protection of transformers and associated circuits	31
18 Endurance.....	31
19 Abnormal operation	31
20 Stability and mechanical hazards.....	36
21 Mechanical strength	36
22 Construction	36
23 Internal wiring.....	46
24 Components	46
25 Supply connection and external flexible cords	47
26 Terminals for external conductors.....	47
27 Provision for earthing	47
28 Screws and connections.....	47
29 Clearances, creepage distances and solid insulation	48
30 Resistance to heat and fire.....	48
31 Resistance to rusting.....	48
32 Radiation, toxicity and similar hazards.....	48
Annexes	54
Annex D (normative) Thermal motor protectors.....	54
Annex I (normative) Motors having basic insulation that is inadequate for the rated voltage of the appliance.....	54
Annex AA (informative) Examples for operating temperatures of the appliance	55
Annex BB (normative) Selected information about refrigerants.....	56

Annex CC (informative) Transportation, marking and storage for units that employ flammable refrigerants	58
Annex DD (normative) Requirements for operation, service and installation manuals of appliances using flammable refrigerants	59
Annex EE (normative) Pressure tests.....	68
Annex FF (normative) Leak simulation tests.....	71
Annex GG (normative) Charge limits, ventilation requirements and requirements for secondary circuits.....	73
Annex HH (informative) Competence of service personnel	99
Annex II (Void).....	102
Annex JJ (normative) Allowable opening of relays and similar components to prevent ignition of A2L refrigerants.....	103
Annex KK (normative) Test method for hot surface ignition temperature for A2L	105
Annex LL (normative) Refrigerant detection systems for A2L refrigerants	109
Annex MM (normative) Refrigerant sensor location confirmation test	111
Annex NN (normative) Flame arrest enclosure verification test for A2L refrigerants	113
Annex OO (normative) UV radiation conditioning	115
Bibliography.....	116
Figure 101 – Example of label for field charged units	50
Figure 102 – Arrangement for heating test of appliances with supplementary heater.....	52
Figure 103 – Supply circuit for locked-rotor test of a motor of the single-phase type – Revise as needed for three-phase test.....	53
Figure GG.1 – Unventilated area.....	95
Figure GG.2 – Mechanical ventilation	96
Figure GG.3 – Isosceles triangle arrow test gauge.....	96
Figure GG.4 – Measurement of vibration amplitude.....	96
Figure GG.5 – Relevant heights h_{inst} , h_0 and h_{rel} for calculation of A_{min} and m_{max}	97
Figure GG.6 – Airflow direction	98
Figure KK.1 – Front view of test apparatus labels	105
Figure KK.2 – Test apparatus with dimensions.....	106
Figure KK.3 – Top view of test apparatus.....	107
Table 3 – Temperature limits	27
Table 101 – UVC irradiance measurement location.....	49
Table AA.1 – Examples for operating temperatures of the appliance.....	55
Table BB.1 – Selected information about refrigerants.....	56
Table DD.1 – Mandatory clauses in each manual.....	59
Table GG.1 – Outline of Annex GG (informative).....	74
Table GG.2 – Circulation airflow	78
Table GG.3 – Appliance with packaging.....	83
Table GG.4 – Appliance without packaging	83
Table GG.5 – Minimum airflow.....	94

INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-40: Particular requirements for electrical heat pumps, air-conditioners and dehumidifiers

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60335-2-40 has been prepared by subcommittee 61D: Appliances for air-conditioning for household and similar purposes, of IEC technical committee 61: Safety of household and similar electrical appliances.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
61D/386/FDIS	61D/391/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This sixth edition cancels and replaces the fifth edition published in 2013 and its Amendment 1:2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- Clause 1 – limiting A2L refrigerants to those of a molar mass of more than or equal to 42 kg/kmol;
- Clause 7 – added requirements for A2L refrigerants,
- Clause 7 – added requirement for pre-charge pipe sets, detection systems, ventilation and the resulting charge;
- Clause 7 – added requirements for UV-C systems;
- Clause 7 – added requirements for transcritical refrigerating systems;
- Subclause 19.7 – amended text to match the intention of the subclause;
- Clause 21 – added requirements for transcritical refrigerating systems;
- Subclause 22 – added requirements for A2L refrigerants;
- Subclause 22– added detection systems;
- Subclause 22 – added new requirements for enhanced tightness refrigerating systems;
- Subclause 22 – added new requirements for UV-C;
- Clause 23 – added new requirements for UV-C;Clause
- Clause 24 – added requirements for transcritical refrigerating systems;
- Subclause 24 – added requirements for detection systems and airflow;
- Clause 32 added new requirements for UV-C;
- Annex BB – revised to add surface temperatures;
- Annex DD – added requirements for A2L refrigerants and amended requirements for flammable refrigerants to exempt A2L refrigerants;
- Annex GG – added requirements for A2L refrigerants;
- Annex GG.1 – amended Table GG.1 and related wording
- Annex GG.7 – added requirement to test;
- Annex GG.8 to GG.13 – new coverage for A2L refrigerants;
- Annex HH – revised to take into account A2L refrigerants;
- Annex JJ – new coverage of allowable opening of relays and similar components to prevent ignition of A2L refrigerants;
- Annex KK – new coverage of test method for hot surface ignition temperature for A2L;
- Annex LL – new coverage of refrigerant detection systems for A2L Refrigerants;
- Annex MM – new coverage of refrigerant sensor location confirmation test;
- Annex NN – new coverage of flame arrest enclosure verification test for A2L refrigerants;
- Annex OO – new coverage of UV radiation conditioning
- Bibliography – added new references.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This part 2-40 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of IEC 60335-1:2010, its Amendment 1:2013 and its Amendment 2:2016.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This part 2-40 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electrical heat pumps, air-conditioners and dehumidifiers.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and associated noun are also in bold.

The following differences exist in the countries indicated below:

- 6.1: Class 0I appliances are allowed (Japan).
- 11.8: The temperature of the wooden walls in the test casing is limited to 85 °C (Sweden).

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the instructions. It also covers abnormal situations that can be expected in practice.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-40: Particular requirements for electrical heat pumps, air-conditioners and dehumidifiers

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of electric **heat pumps**, including **sanitary hot water heat pumps**, **air conditioners**, and **dehumidifiers** incorporating motor-compressors and **hydronic fan coils units**, their maximum **rated voltages** being not more than 250 V for single phase appliances and 600 V for all other appliances. **Partial units** are within the scope of this International Standard.

Appliances not intended for normal household use but which nevertheless may be a source of danger to the public, such as appliances intended to be used by laymen in shops, in light industry and on farms, are within the scope of this standard.

The appliances referenced above may consist of one or more factory-made assemblies. If provided in more than one assembly, the separate assemblies are to be used together, and the requirements are based on the use of matched assemblies.

NOTE 101 A definition of 'motor-compressor' is given in IEC 60335-2-34, which includes the statement that the term motor-compressor is used to designate either a hermetic motor-compressor or semi-hermetic motor-compressor.

NOTE 102 Requirements for refrigerating safety are covered by ISO 5149-1, ISO 5149-2, and ISO 5149-3. Requirements for containers intended for storage of the heated water included in **sanitary hot water heat pumps** are, in addition, covered by IEC 60335-2-21.

This standard does not take into account refrigerants other than group A1, A2L, A2 and A3 as defined by ISO 817 classification, **A2L refrigerants** are limited to those of a molar mass of more than or equal to 42 kg/kmol based on WCF – Worst Case Formulation as specified in ISO 817.

This standard specifies particular requirements for the use of **flammable refrigerants**. Unless specifications are covered by this standard, including the annexes, requirements for refrigerating safety are covered by ISO 5149.

The parts of ISO 5149 of particular concern to this standard are as follows:

- ISO 5149-1:2014, Refrigerating systems and heat pumps – Safety and environmental requirements – Part 1: Definitions, classification and selection criteria.
- ISO 5149-2, Refrigerating systems and heat pumps – Safety and environmental requirements – Part 2: Design, construction, testing, marking and documentation;
- ISO 5149-3:2014, Refrigerating systems and heat pumps – Safety and environmental requirements – Part 3: Installation site.

Supplementary heaters, or a provision for their separate installation, are within the scope of this standard, but only heaters which are designed as a part of the appliance package, the controls being incorporated in the appliance.

NOTE 103 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- for appliances subjected to pressure, additional requirements may be necessary;
- in many countries, additional requirements are specified, for example, by the national health authorities responsible for the protection of labour and the national authorities responsible for storage, transportation, building constructions and installations.

NOTE 104 This standard does not apply to

- humidifiers intended for use with heating and cooling equipment (IEC 60335-2-88);
- appliances designed exclusively for industrial processing;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60068-2-52, *Environmental testing – Part 2: Tests – Test Kb: Salt mist, cyclic (sodium, chloride solution)*

IEC 60079-14, *Explosive atmospheres – Part 14: Electrical installations design, selection and erection*

IEC 60079-15:2010, *Explosive atmospheres – Part 15: Equipment protection by type of protection "n"*

IEC 60335-2-34:2012, *Household and similar electrical appliances – Safety – Part 2-34: Particular requirements for motor-compressors*

IEC 60335-2-51, *Household and similar electrical appliances – Safety – Part 2-51: Particular requirements for stationary circulation pumps for heating and service water installations*

IEC 60730-2-6, *Automatic electrical controls – Part 2-6: Particular requirements for automatic electrical pressure sensing controls including mechanical requirements*

IEC 61032, *Protection of persons and equipment by enclosures – Probes for verification*

IEC 62471:2006, *Photobiological safety of lamps and lamp systems*

ISO 817, *Refrigerants – Designation and safety classification*

ISO 1302, *Geometrical Product Specifications (GPS) – Indication of surface texture in technical product documentation*

ISO 4892-2, *Plastics – Methods of exposure to laboratory light sources – Part 2: Xenon-arc lamps*

ISO 4892-4, *Plastics – Methods of exposure to laboratory light sources – Part 4: Open-flame carbon-arc lamps*

ISO 5149-1:2014, *Refrigerating systems and heat pumps – Safety and environmental requirements – Part 1: Definitions, classification and selection criteria*

ISO 5149-2, *Refrigerating systems and heat pumps – Safety and environmental requirements – Part 2: Design, construction, testing, marking and documentation*

ISO 5149-3:2014, *Refrigerating systems and heat pumps – Safety and environmental requirements – Part 3: Installation site*

ISO 5151, *Non-ducted air conditioners and heat pumps – Testing and rating for performance*

ISO 7010:2011, *Graphic symbols – Safety colours and safety signs – Registered safety signs*

ISO 13253, *Ducted air-conditioners and air-to-air heat pumps – Testing and rating for performance*

ISO 13256 (all parts), *Water-source heat pumps – Testing and rating for performance*

ISO 14903, *Refrigerating systems and heat pumps – Qualification of tightness of components and joints*

ISO 15042, *Multiple split-system air-conditioners and air-to-air heat pumps – Testing and rating for performance*

ASTM D4728-06:2012, *Standard Test Method for Random Vibration Testing of Shipping Containers*

CAN/CSA-C22.2 No. 0.17, *Evaluation of Properties of Polymeric Materials*

UL 746A, *Standard for Polymeric Materials – Short Term Property Evaluations*

UL 746B, *Standard for Polymeric Materials – Long Term Property Evaluations*

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1.4 Addition:

Note 101 to entry: If the appliance comprises electrical accessories, including fans, the **rated power input** is based upon the total maximum **electrical power input** with all accessories energized, when operating continuously under the appropriate environmental conditions. If the **heat pump** can be operated in the heating or cooling mode, the **rated power input** is based upon the input in the heating or in the cooling mode, whichever is the greater.

3.1.9 Replacement:

normal operation

conditions that apply when the appliance is mounted as in normal use and is operating under the most severe operating conditions specified by the manufacturer

3.101

heat pump

appliance which takes up heat at a certain temperature and releases heat at a higher temperature

Note 1 to entry: When operated to provide heat (e.g., for space heating or water heating), the appliance is said to operate in the heating mode; when operated to remove heat (for example, for space cooling), it is said to operate in the cooling mode.

Note 2 to entry: A **heat pump** can contain a combination of **condensing unit or condenser unit** and an **evaporating unit or evaporator unit** and can be equipped to operate in a reverse cycle mode.

3.102

sanitary hot water heat pump

heat pump intended to transfer heat to water suitable for human consumption

3.103

air conditioner

encased assembly or assemblies designed as an appliance to provide delivery of conditioned air to an enclosed space, room or zone

Note 1 to entry: It includes an electrically operated **refrigerating system** for cooling and possibly dehumidifying the air.

Note 2 to entry: It may have means for heating, circulating, cleaning and humidifying the air.

Note 3 to entry: An **air conditioner** can contain a combination of **condensing unit** or **condenser unit** and an **evaporating unit** or **evaporator unit**.

3.104

dehumidifier

encased assembly designed to remove moisture from its surrounding atmosphere

Note 1 to entry: It includes an electrically operated **refrigerating system** and the means to circulate air. It also includes a drain arrangement for collecting and storing and/or disposing of the condensate.

3.108

wet-bulb temperature

WB

temperature indicated when the temperature-sensitive element in a wetted wick has reached a state of constant temperature (evaporative equilibrium)

3.109

dry-bulb temperature

DB

temperature indicated by a dry, temperature-sensitive element shielded from the effects of radiation

3.110

evaporator

heat exchanger in which refrigerant liquid is vaporized by absorption of heat

3.111

heat exchanger

device specifically designed to transfer heat between two physically separated fluids

3.112

indoor heat exchanger

heat exchanger designed to transfer heat to the indoor parts of the building or to the indoor hot water supplies (e.g. sanitary water) or to remove heat therefrom

3.113

outdoor heat exchanger

heat exchanger designed to remove or release heat from the heat source (for example, ground water, outdoor air, exhaust air, water or brine)

3.114

supplementary heater

electric heater provided as part of the appliance to supplement or replace the output of the refrigerant circuit of the appliance by operation in conjunction with, or instead of, the refrigerating circuit

3.115

pressure-limiting device

mechanism that automatically responds to a predetermined pressure by stopping the operation of the pressure-imposing element

3.116

pressure-relief device

pressure actuated valve or rupture member which functions to relieve excessive pressure automatically

3.117

appliances accessible to the general public

appliances intended to be located in residential buildings or in commercial buildings

3.118

appliances not accessible to the general public

appliances which are located either in a secured location with restricted access (e.g. machine rooms, rooftop and the like) or at a level not less than 2,5 m or in secured rooftop areas

3.119

hydronic fan coil unit

factory-made assembly which provides the function of forced circulation of air for heating and/or cooling, which may also include the function of **dehumidification** and/or filtering of air, but which does not include the source of cooling or heating

Note 1 to entry: **Hydronic fan coil units** can include provision for electric resistance heating. **Heat exchanger coils** are intended for hydronic heating and cooling only.

3.120

flammable refrigerant

refrigerant classified as class A2L, A2 or A3 according to ISO 817

3.121

refrigerating system

combination of interconnected refrigerant containing parts constituting one closed refrigerant circuit in which refrigerant is circulated for the purpose of extracting heat at the low temperature side to reject heat at the high temperature side by changing the state of the refrigerant

3.122

maximum allowable pressure

limit to the **refrigerating system** operating pressure, generally the maximum pressure for which the equipment is designed, as specified by the manufacturer

Note 1 to entry: **Maximum allowable pressure** constitutes a limit to the operating pressure whether the equipment is working or not, see Clause 21.

3.123

low-pressure side

part(s) of a **refrigerating system** operating at the **evaporator** pressure

3.124

high-pressure side

part(s) of a **refrigerating system** operating at the **condenser** pressure

3.125

service port

means to access the refrigerant in a **refrigerating system** for the purpose of charging or servicing the system, typically a valve, tube extension or entry location

3.126

factory sealed single package unit

factory assembly of components of **refrigerating system** fixed on a common mounting to form a discrete unit in which all **refrigerating system** parts have been sealed tight by welding, brazing or a similar permanent connection during the manufacturing process

3.127

pre-charged pipe sets

interconnecting refrigerant lines which are supplied with the unit and supplied with a **refrigerant charge** for the purpose of completing the **refrigerating system** in the field for appliances that are made up of more than one subassembly and are assembled in the field to complete the **refrigerating system**

3.128

condenser

heat exchanger in which refrigerant vapour is condensed by removal of heat

3.129

condensing unit

factory-made assembly that includes one or more motor-compressors, **condenser** in cooling mode and motor-driven fan, blower or pump to circulate the heat transfer fluid through the **condenser** with associated operational controls in addition to the necessary wiring

Note 1 to entry: These units are intended for field connection to an **evaporator unit**. A **condensing unit** can also be equipped to operate in the reverse cycle mode. A **condensing unit** can include expansion device(s).

3.130

condenser unit

factory-made assembly that includes one or more **condensers** in cooling mode and motor-driven fan, blower or pump to circulate the heat transfer fluid through the **condenser** with associated operational controls in addition to the necessary wiring

Note 1 to entry: These units are intended for field connection to an **evaporating unit**. A **condenser unit** can also be equipped to operate in the reverse cycle mode.

Note 2 to entry: A **condenser unit** does not include a motor compressor or expansion device.

3.131

evaporating unit

factory-made assembly that includes one or more motor-compressors, **evaporator** in cooling mode, expansion device(s), and motor-driven fan, blower or pump to circulate fluid through the **evaporator** with associated operational controls in addition to the necessary wiring

Note 1 to entry: These units are intended for field connection to a **condenser unit**. An **evaporating unit** can also be equipped to operate in the reverse cycle mode and can include provision for electric resistance heating or similar sources of auxiliary heat.

3.132

evaporator unit

factory-made assembly that includes one or more **evaporators** in cooling mode, and may include a motor-driven fan, blower or pump to circulate fluid through the **evaporator** with associated operational controls in addition to the necessary wiring

Note 1 to entry: These units are intended for field connection to a **condensing unit**. An **evaporator unit** can also be equipped to operate in the reverse cycle mode and can include provision for electric resistance heating or similar sources of auxiliary heat. An **evaporator unit** can include expansion device(s).

Note 2 to entry: An **evaporator unit** does not include a motor compressor.

3.133

partial unit

condensing unit, evaporating unit, condenser unit, or evaporator unit which are part of a total assembly of a heat pump, air-conditioner, or **sanitary hot water heat pumps** where not all assemblies to create the complete **refrigerating system** are specified by the manufacturer

Note 1 to entry: **Partial units** are evaluated for safety as stand-alone.

3.134

installed height

h_{inst}

height of the bottom of the appliance relative to the floor of the room after installation

Note 1 to entry: The **installed height** is given in metres.

3.135

release offset

h_{rel}

distance from the bottom of the appliance to an opening where refrigerant can leave the appliance in the event of a refrigerant leak

Note 1 to entry: The **release offset** is given in metres.

3.136

refrigerant charge

m_c

actual **refrigerant charge** of a single **refrigerating system**

Note 1 to entry: The **refrigerant charge** is expressed in kg.

3.137

maximum refrigerant charge

m_{max}

maximum refrigerant charge for a single **refrigerating system** as result from a calculation for room area or similar

Note 1 to entry: The **maximum refrigerant charge** is expressed in kg.

3.138

refrigerant detection system

sensing system which responds to a pre-set concentration of refrigerant in the environment

Note 1 to entry: A **refrigerant detection system** may have multiple sensing elements.

3.139

auto ignition temperature

AIT

lowest temperature at or above which a chemical can spontaneously ignite in a normal atmosphere, without an external source of ignition, such as a flame or spark

[SOURCE: ISO 5149-1:2014, definition 3.7.7]

3.140

hot surface ignition temperature

HSIT

highest temperature at which a refrigerant does not ignite when tested in accordance with Annex KK

3.141

A2L refrigerant

refrigerant classed as A2L according to ISO 817

3.142

lower flammability limit

LFL

lower flammability limit according to ISO 817

3.143

enhanced tightness refrigerating system

refrigerating system in which the indoor units are designed and fabricated to ensure a high level of confidence that large refrigerant leak rates will not occur in normal and abnormal operation

3.144

refrigerant distribution assembly

separate refrigerant assembly which is installed in the interconnecting refrigerant lines for the purpose of distributing refrigerant flow to one or more indoor units

3.145

potential ignition source

PIS

hot surfaces, flames and current carrying devices which can be the source of arcing or sparking

Note 1 to entry: Examples of **potential ignition sources** are UV lights, electric heaters, pilot flames, brushed motors and similar devices.

3.146

circulation airflow

mechanically induced airflow movement within the space or duct connected spaces

3.147

ultraviolet radiation

optical radiation for which the wavelengths are shorter than those for **visible radiation**

Note 1 to entry: For ultraviolet (UV) radiation, the range between 100 nm and 400 nm is commonly subdivided into: UV-A, from 315 nm to 400 nm; UV-B, from 280 nm to 315 nm; and UV-C, from 100 nm to 280 nm.

[SOURCE: IEC 60050-845:1987, 845-01-05]

3.148

optical radiation

electromagnetic radiation at wavelengths between the region of transition to X-rays ($\lambda \approx 1 \text{ nm}$) and the region of transition to radio waves ($\lambda \approx 1 \text{ mm}$)

[SOURCE: IEC 60050-845:1987, 845-01-02]

3.149

visible radiation

any **optical radiation** capable of causing a visual sensation directly

Note 1 to entry: There are no precise limits for the spectral range of **visible radiation** since they depend upon the amount of radiant power reaching the retina and the responsivity of the observer. The lower limit is generally taken between 360 nm and 400 nm and the upper limit between 760 nm and 830 nm.

[SOURCE: IEC 60050-845:1987, 845-01-03]

3.150

UV-C lamp

source made to produce **optical radiation** for which the wavelengths are shorter than those for **visible radiation** and in the range of 100 nm to 280 nm wavelengths including **germicidal lamps**

Note 1 to entry: There are several types of such lamps used for photobiological, photochemical and biomedical purposes

3.151

germicidal lamp

low pressure mercury vapour lamp with a bulb which transmits the bactericidal ultraviolet-C radiation

[SOURCE: IEC 60050-845:1987, 845-07-53]

3.152

UV-C germicidal lamp system

auxiliary device which utilizes **germicidal lamps** that directly generate UV-C germicidal **ultraviolet radiation** typically used to supplement the normal unit air filters for enhanced air purification and surface cleaning of the **evaporator** coil and surrounding area

3.153

UV-C spectral irradiance

measured electromagnetic radiation power density at a particular wavelength of 254 nm at a specified distance

Note 1 to entry: The spectral irradiance E_{254} is measured in $\mu\text{W}/\text{cm}^2$

3.154

UV-C barrier

additional guard or shield that prevents UV-C light from exiting the unit or damaging internal non-metallic materials

3.155

transcritical refrigerating system

refrigerating system where evaporation occurs below the critical point and heat rejection may occur above the critical point of the refrigerant (e.g. R744)

4 General requirement

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

5.2 Addition:

The testing of Clause 21 may be carried out on separate samples. The testing of Clauses 11, 19 and 21 shall require that pressure measurements be made at various points in the refrigerating system.

At least one additional specially prepared sample is required for the tests of Annex FF (Leak simulation tests), if that test option is selected.

The temperatures on the refrigerant piping should be measured during the test of Clause 11.

If the tests of Annex LL are carried out, at least two additional sensors are needed.

If the test of Annex NN has to be carried out, an additional appliance may be used.

Due to the potentially hazardous nature of the tests of Clause 21 and Annexes EE and FF, special precautions need to be taken when carrying out the tests.

5.6 Addition:

Any controls which regulate the temperature or humidity of the conditioned space are rendered inoperative during the test.

5.7 Replacement:

The tests and test conditions of Clauses 10 and 11 are carried out under the most severe operating conditions within the operating temperature range specified by the manufacturer. Annex AA provides examples of such temperature conditions.

5.10 Addition:

For split-package units, the refrigerant lines shall be installed in accordance with the installation instructions. The length of pipe shall be between 5 m and 7,5 m. The thermal insulation of the refrigerant lines shall be applied in accordance with the installation instructions.

5.101 *Motor-compressors are also subjected to the relevant test of Clause 19 of IEC 60335-2-34:2012, unless the motor-compressor complies with that standard, in which case it is not necessary to repeat these tests.*

5.102 *Motor compressors that are tested and comply with IEC 60335-2-34 need not be additionally tested for Clause 21.*

6 Classification

This clause of Part 1 is applicable except as follows.

6.1 Modification:

Appliance shall be of **class I**, **class II** or **class III**.

6.2 Addition:

Appliances shall be classified according to degree of protection against harmful ingress of water in accordance with IEC 60529:

- appliances or parts of appliances intended for outdoor use shall be at least IPX4;
- appliances intended only for indoor use (excluding laundry rooms) may be IPX0;
- appliances intended to be used in laundry rooms shall be at least IPX1.

6.101 Appliances shall be classified according to the accessibility either as **appliance accessible to the general public** or as **appliance not accessible to the general public**.

Compliance is checked by inspection and the relevant tests.