

# SVENSK STANDARD

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**Verktygsmaskiner – Spindelnosar, planskivor och chuckar –  
Storlekar för utbytbart –  
Del 2: Camlock typ – Tekniskt Corrigendum 1  
(ISO 702-2:2007/Cor 1:2009, IDT)**

**Machine tools – Connecting dimensions of spindle noses and  
work holding chucks –  
Part 2: Camlock type – Technical Corrigendum 1  
(ISO 702-2:2007/Cor 1:2009, IDT)**

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The International Standard ISO 702-2:2007/Cor 1:2009 has the status of a Swedish Standard. This document contains the official English version of ISO 702-2:2007/Cor 1:2009.



# Machine tools — Connecting dimensions of spindle noses and work holding chucks —

## Part 2: Camlock type

### TECHNICAL CORRIGENDUM 1

*Machines-outils — Dimensions d'assemblage des nez de broches et des mandrins porte-pièces —  
Partie 2: Type Camlock*

*RECTIFICATIF TECHNIQUE 1*

Technical Corrigendum 1 to ISO 702-2:2007 was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 8, *Work holding spindles and chucks*.

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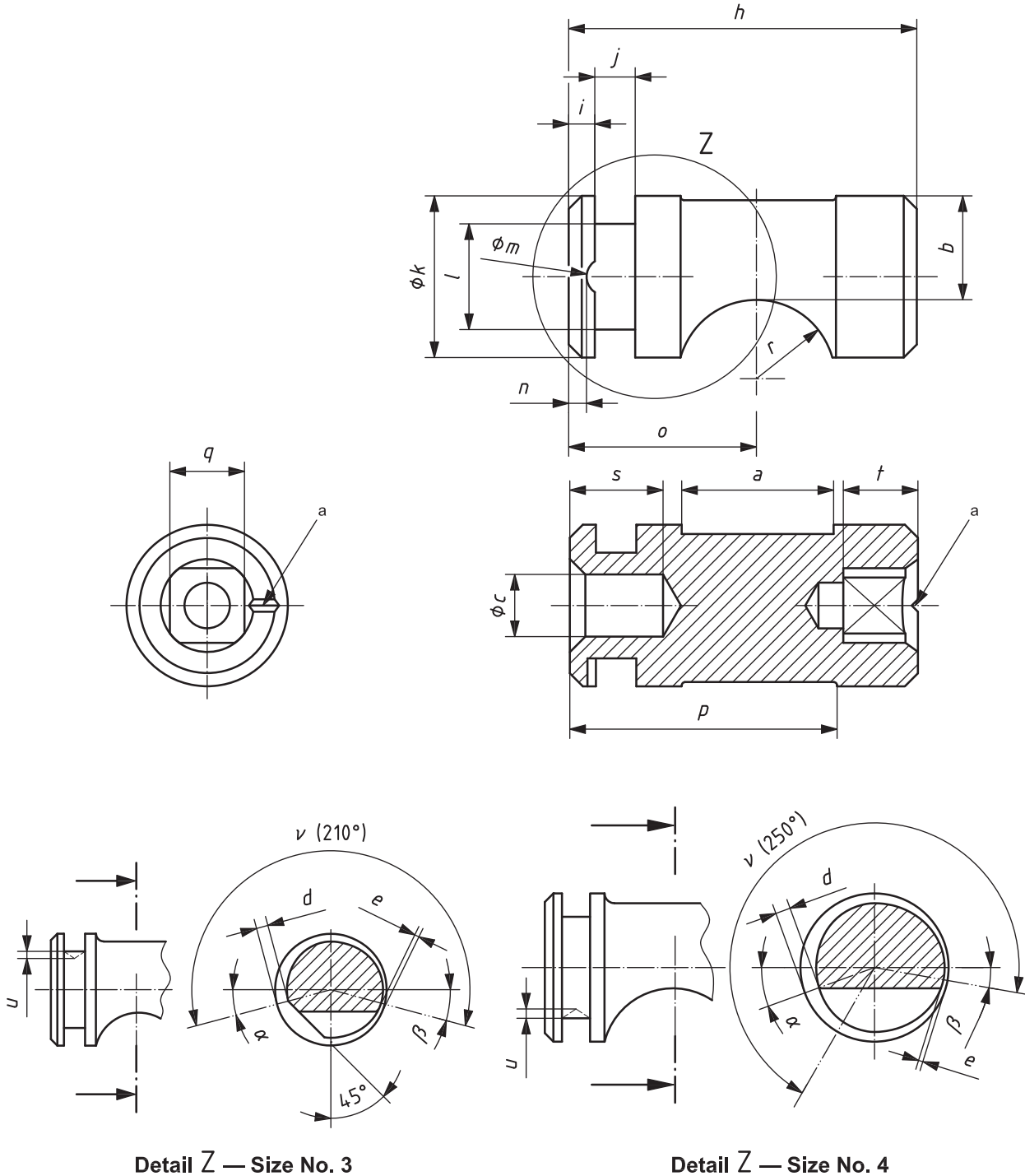
*Page 3, Tableau 1*

In the cell corresponding to row  $d_1$  and column 15, replace the tolerance “ $\begin{smallmatrix} +0,01 \\ 0 \end{smallmatrix}$ ” with “ $\begin{smallmatrix} +0,016 \\ 0 \end{smallmatrix}$ ”.

Page 4, Figure 2

Replace Figure 2 with the following:

3.2 Cams



<sup>a</sup> Reference line.

Figure 2 — Cams

Page 10, Table 8

In the cell corresponding to the last row, first column, replace “ $l \times 0,2$ ” with “ $l \pm 0,2$ ”.