

SVENSK STANDARD

SS-EN ISO 15792-2:2008

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**Tillsatsmaterial för svetsning – Provningsmetoder –
Del 2: Framställning av prov för provstavar i ensträngs- och
tvåsträngsteknik i stål (ISO 15792-2:2000)**

**Welding consumables – Test methods –
Part 2: Preparation of single-run and two-run technique test
specimens in steel (ISO 15792-2:2000)**

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Europastandarden EN ISO 15792-2:2008 gäller som svensk standard. Detta dokument innehåller den officiella engelska versionen av EN ISO 15792-2:2008.

Denna standard ersätter SS-EN 1597-2, utgåva 1.

The European Standard EN ISO 15792-2:2008 has the status of a Swedish Standard. This document contains the official English version of EN ISO 15792-2:2008.

This standard supersedes the Swedish Standard SS-EN 1597-2, edition 1.

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EUROPEAN STANDARD

EN ISO 15792-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2008

ICS 25.160.20

Supersedes EN 1597-2:1997

English Version

**Welding consumables - Test methods - Part 2: Preparation of
single-run and two-run technique test specimens in steel (ISO
15792-2:2000)**

Produits consommables pour le soudage - Méthodes
d'essai - Partie 2: Préparation d'éprouvettes en une ou
deux passes en acier (ISO 15792-2:2000)

Schweißzusätze - Prüfverfahren - Teil 2: Vorbereitung
eines Prüfstücks zur Prüfung von Einlagen- und
Lage/Gegenlage-Schweißungen an Stahl (ISO 15792-
2:2000)

This European Standard was approved by CEN on 5 April 2008.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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SS-EN ISO 15792-2:2008 (E)

Foreword

The text of ISO 15792-2:2000 has been prepared by Technical Committee ISO/TC 44 “Welding and allied processes” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 15792-2:2008 by Technical Committee CEN/TC 121 “Welding” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2008, and conflicting national standards shall be withdrawn at the latest by November 2008.

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Endorsement notice

The text of ISO 15792-2:2000 has been approved by CEN as a EN ISO 15792-2:2008 without any modification.

Introduction

Consumables for both submerged arc welding and metal arc welding with tubular cored electrodes can be suitable for welding by the single- or two-run technique and the methods for testing and classification are specified. When a welding consumable is offered for use by these techniques, it should be noted that all-weld metal test pieces may not be required by the consumable classification standard.

Test conditions prescribed and results required should not be considered to be requirements or expectations for a procedure qualification.

