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**Grafisk teknik – Registersystem för fotografiska material, folier och papper –
Del 2: Stiftsystem för plåtframställning (ISO 11084-2:2006, IDT)**

**Graphic technology – Register systems for photographic materials, foils and paper –
Part 2: Register pin systems for plate making
(ISO 11084-2:2006, IDT)**

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The International Standard ISO 11084-2:2006 has the status of a Swedish Standard. This document contains the official English version of ISO 11084-2:2006.

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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 11084-2 was prepared by Technical Committee ISO/TC 130, *Graphic technology*.

ISO 11084 consists of the following parts, under the general title *Graphic technology — Register systems for photographic materials, foils and paper*:

- *Part 1: Three-pin systems*
- *Part 2: Register pin systems for plate making*

Introduction

The standardization of register system in graphic technology achieves greater economy and efficiency by reducing the variety of register pin systems required by prepress operations. Such an approach helps to reduce the number of errors, and hence reduce the use of consumable materials. Part 1 of this International Standard specifies the pin configuration for a three-pin register system by defining the shapes, dimensions and positions for the pins and holes of a system for use with non-metallic materials, such as photographic materials, foils and paper.

This part of ISO 11084 specifies the pin configuration for a two-pin register system for use with metallic plates, by defining the shapes, dimensions and positions for the pins and holes of a two-pin system. Since a variety of proprietary register pin arrangements is used in printing presses to achieve fast and accurate positioning of printing plates, this part of ISO 11084 is mainly applicable to systems used during plate preparation. The use of the system specified in this part of ISO 11084 enables accurate image positioning on the plate and accurate plate-edge bending for press mounting. This system is also applicable to transfer systems which permit conversion between different register pin arrangements.

Graphic technology — Register systems for photographic materials, foils and paper —

Part 2: Register pin systems for plate making

1 Scope

This part of ISO 11084 specifies the shapes, dimensions and positions for the pins and holes of a register system used to achieve accurate image positioning on a printing forme during the plate-making operations undertaken during the printing forme preparation process. It is also applicable to plate-bending equipment and transfer systems required to convert between register pin systems.

This part of ISO 11084 is applicable to prepress pin registering system for plate making using printing formes $\geq 420 \text{ mm} \times 594 \text{ mm}$ (A2). It is applicable by analogy to the pin register systems of printing presses.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 11084-1, *Graphic technology — Register systems for photographic materials, foils and paper — Part 1: Three-pin systems*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 11084-1 and the following apply.

3.1

register hole

round or slotted hole in one or more materials that need to be aligned (in register) with each other

3.2

punching centre line

line passing through the centres of the two punches producing the register holes

3.3

slotted register hole

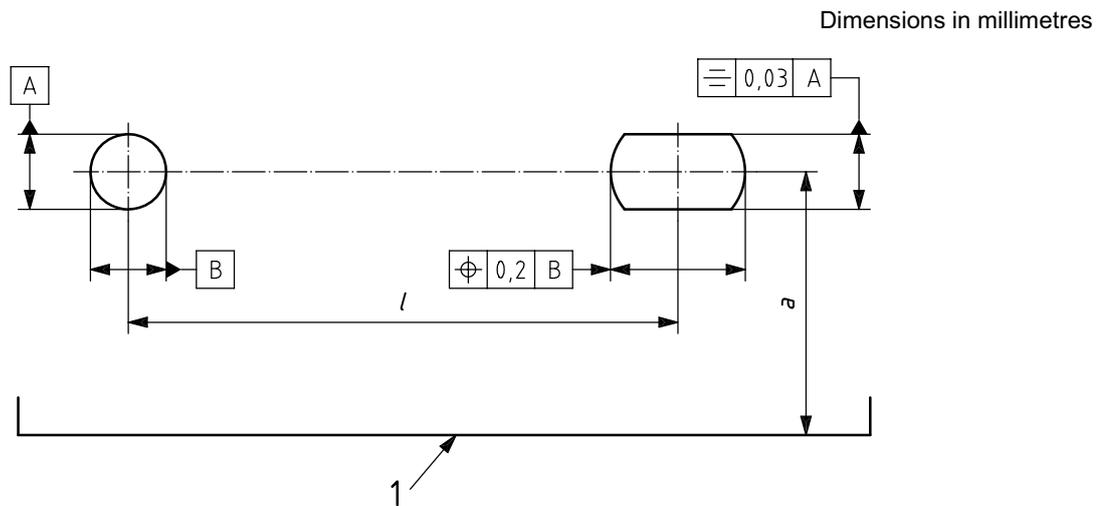
register hole with parallel sides such that its length is greater than its width, and which may have curved or square ends

4 Requirements

4.1 Arrangement of register holes and pins

The register system specified in this part of ISO 11084 is for a two-pin system in which both a circular register hole and a slotted register hole are produced in the material. The dimensions between the centres of the holes, and the pins on which the material is placed, shall be as shown in Figure 1. When the plate is placed with the image side upwards, the circular register hole shall be to the left. The punching centre line should be parallel to the edge of the plate.

Punching shall be performed near the edge of the material. The distance a , between the punching centre line and the edge of the plate, is not specified in this part of ISO 11084.



Key

1 edge of plate

l = 400, 500, 550, 700, 800, 900, 1 000

Figure 1 — Arrangement of register holes and register pins

4.2 Pair of register holes

The pair of register holes produced by the two-pin system specified in this part of ISO 11084 serves to position the punched material parallel to the plate edge. The dimensions of each of the pair of register holes shall be as shown in Figure 2.

NOTE A rectangular hole would meet the requirements of the slotted hole of Figure 2.