

**Aerospace series – Elements of electrical and
optical connection – Crimping tools and
associated accessories –**
Part 012: Positioner for crimping tool M22520/2-01 –
Product standard

ICS 49.060

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English Version

**Aerospace series - Elements of electrical and optical connection
- Crimping tools and associated accessories - Part 012:
Positioner for crimping tool M22520/2-01 - Product standard**

Série aérospatiale - Organes de connexion électrique et
optique - Outils de sertissage et accessoires associés -
Partie 012 : Positionneur pour pince à sertir M22520/2-01 -
Norme de produit

Luft- und Raumfahrt - Elektrische und optische
Verbindungselemente - Crimpwerkzeug und zugehöriges
Zubehör - Teil 012: Positionierer für Crimpzange M22520/2-
01 - Produktnorm

This European Standard was approved by CEN on 6 February 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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Foreword

This European Standard (EN 4008-012:2006) has been prepared by the AeroSpace and Defense Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2007, and conflicting national standards shall be withdrawn at the latest by January 2007.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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EN 4008-012:2006 (E)**1 Scope**

This standard specifies the characteristics for the positioner used with the M22520/2-01 crimping tool to crimp electrical contact EN 3155-023 according to EN 4008-002.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2591-100, *Aerospace series — Elements of electrical and optical connection — Test methods — Part 100: General*

EN 3155-023, *Aerospace series — Electrical contacts used in elements of connection — Part 023: Contacts, electrical rectangular, female, type A, crimp, class R — Product standard*

EN 4008-001, *Aerospace series — Elements of electrical and optical connection — Crimping tools and associated accessories — Part 001: Technical specification*

EN 4008-002, *Aerospace series — Elements of electrical and optical connection — Crimping tools and associated accessories — Part 002: List of product standards*

MIL DTL-22520/2-01, *Crimping tools, terminal, hand, wire termination for wire barrel sizes 20 through 26*¹⁾

3 Terminology

See EN 2591-100.

4 Required characteristics**4.1 Description**

Securing the positioner on the crimping tool is provided by the combined action of the two bayonets and the pressure from the internal spring on the central moving part (locator).

The appropriate longitudinal positioning of the contact with respect to the crimping tool indenters is performed by the contact butting against a shoulder on the central part bore.

1) Published by: Department of Defense (DOD), the Pentagon, Washington D.C. 20301 USA.