

**Rörflänsar och packningar – Runda flänsar för
rör, ventiler, rördelar och tillbehör, tryckklass-
betecknade –**

Del 4: Flänsar av aluminiumlegeringar

**Flanges and their joints – Circular flanges for
pipes, valves, fittings and accessories, class
designated –**

Part 4: Aluminium alloy flanges

Europastandarden EN 1759-4:2003 gäller som svensk standard. Detta dokument innehåller den officiella engelska versionen av EN 1759-4:2003.

The European Standard EN 1759-4:2003 has the status of a Swedish Standard. This document contains the official English version of EN 1759-4:2003.

Dokumentet består av 18 sidor.

Upplysningar om **sakinnehållet** i standarden lämnas av SIS, Swedish Standards Institute, tel 08 - 555 520 00.

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 1759-4

September 2003

ICS 23.040.60

English version

**Flanges and their joints - Circular flanges for pipes, valves,
fittings and accessories, class designated - Part 4: Aluminium
alloy flanges**

Brides et leurs assemblages - Brides circulaires pour tubes,
appareils de robinetterie, raccords et accessoires,
désignées Class - Partie 4: Brides en alliages d'aluminium

Flansche und ihre Verbindungen - Runde Flansche für
Rohre, Armaturen, Formstücke und Zubehörteile, nach
Class bezeichnet - Teil 4: Flansche aus
Aluminiumlegierungen

This European Standard was approved by CEN on 10 July 2003.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

This document (EN 1759-4:2003) has been prepared by Technical Committee CEN/TC74 "Flanges and their joints" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2004, and conflicting national standards shall be withdrawn at the latest by March 2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the Pressure Equipment Directive (PED)¹.

For relationship with EU Directive(s), see informative annex ZA, which is an integral part of this standard.

EN 1759 consists of the following parts:

- Part 1: Steel flanges (draft stage);
- Part 3: Copper alloy flanges (draft stage);
- Part 4: Aluminium alloy flanges

The mating dimensions of the flanges of this standard are compatible with those flanges of other materials in accordance with the other parts of EN 1759 and with those flanges of ISO 7005.

Annexes A and B are informative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

¹) Directive 97/23 EC of the European Parliament and of the Council of 29 May 1997 on the approximation of the Laws of the Member States concerning pressure equipment; OIEC L 181.

EN 1759-4:2003 (E)

1 Scope

This European standard specifies requirements for Class designated circular flanges for pipes, valves, fittings and accessories made from aluminium alloy in the range of DN 15 to DN 600 (NPS 1/2 to NPS 24) and Class 150 to Class 300 (see Table 1).

This standard specifies the types of flanges and their facings, dimensions and tolerances, bolt sizes, surface finish of jointing faces, marking and materials together with associated pressure temperature (p/T) ratings.

The flanges are intended to be used for piping as well as for pressure vessels.

2 Normative references

This European Standard incorporates, by dated or undated reference provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references, the latest edition of the publication referred to applies (including amendments).

EN 1515-1, *Flanges and their joints — Bolting — Part 1: Selection of bolting*.

EN 12392, *Aluminium and aluminium alloys — Wrought products — Special requirements for products intended for the production of pressure equipment*.

EN 12560, *Flanges and their joints - Gaskets for Class-designated flanges (in different parts)*

EN ISO 4287:1998, *Geometrical product specification (GPS) — Surface texture: Profile method — Terms, definitions and surface texture parameters (ISO 4287:1997)*.

EN ISO 6708:1995, *Pipework Components — Definition and selection of DN (nominal size) (ISO 6708: 1995)*.

3 Terms and definitions

For the purposes of this European Standard the following terms and definitions apply:

3.1

DN

see EN ISO 6708:1995

3.2

NPS (Nominal pipe size)

An alphanumeric designation of size for components of a pipework system, which is used for reference purposes. It comprises, for the purpose of Class designated flanges according to this standard, the letters NPS followed by a dimensionless number which is indirectly related to the physical size of the bore or outside diameter of the end connections.

NOTE 1 The number following the letters NPS does not represent a measurable value and should not be used for calculation purposes except where specified in the relevant standard.

NOTE 2 The relationship between DN and NPS is given in the tables.

3.3

Class

An alphanumeric designation used for reference purposes related to a combination of mechanical and dimensional characteristics of a component of a pipework system. It comprises the word Class followed by a dimensionless whole number.

NOTE 1 The number following the word Class does not represent a measurable value and should not be used for calculation purposes except where specified in the relevant standard.

NOTE 2 The designation Class is not meaningful unless it is related to the relevant component standard number.

NOTE 3 It is intended that all components with the same Class and NPS designations shall have the same mating dimensions for compatible flange types.

3.4

Ra, Rz

see EN ISO 4287:1998

3.5

Maximum allowable pressure, PS

PS means the maximum pressure for which the equipment is designed, as specified by the equipment manufacturer.

3.6

Maximum allowable temperature, TS

TS means the maximum temperature for which the equipment is designed, as specified by the equipment manufacturer.

4 Designations

4.1 Range of nominal sizes

The range of DN (NPS) applicable to each Class shall be as given in Table 1.

4.2 Range of Class designations

The range of Class designations shall be as given in Table 1.

4.3 Types of flanges

Figure 1 illustrates flanges identified according to type:

- a) Type 05 Blank flange;
- b) Type 11 Weld-neck flange.

4.4 Designation of flanges

The designation of the flanges shall contain the following information:

- a) Description (Flange);
- b) Number of this standard (EN 1759-4);
- c) Flange type (11, 05 resp.);
- d) Flange facing type (e.g. C);
- e) DN or NPS (e.g. DN 300);
- f) For type 11 flanges only, neck diameter, *A* and neck thickness, *S* (e.g. 324 x 5);
- g) Class (e.g. Class 150);

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h) Material (e.g. EN AW-5083-O).

EXAMPLE 1 For a type 11 flange:

Flange EN 1759-4 - 11 - C - DN 300 - 324 x 5 - Class 150 - EN AW-5083-O

EXAMPLE 2 For a type 05 flange:

Flange EN 1759-4 - 05 - C - DN 300 - Class 150 - EN AW-5083-O

5 General requirements**5.1 Flange materials**

Flanges shall be manufactured from the material grades EN AW-5083 (AlMg4,5Mn0,7) -O or EN AW-6061 (AlMg1SiCu) -T6 according to EN 12392. Other materials may be used. For the p/T ratings see 5.5.

Weld-neck flanges shall be forged or made from extruded bars; blank flanges shall be forged or made from plate.

5.2 Repairs

Repair welding of the flanges is not permitted.

5.3 Bolting

5.3.1 The bolting shall be chosen according to the pressure, temperature and gasket.

5.3.2 Bolting materials shall be selected according to the following criteria:

- a) For all service conditions in accordance with EN 1515-1 (bolt/nut): 5.6/5, 8.8/8, 25Ni-15Cr-Ti/25Ni-15Cr-Ti, A4-70/A4-70, A2-70/A2-70, 18Cr-9Ni-Mo-AT+C/18Cr-9Ni-Mo, 18Cr-9Ni-AT+C/18Cr-9Ni;
- b) for less severe service conditions e. g. water service or in case of oversized flanged joints, in accordance with EN 1515-1 (bolt/nut): A4-50/A4-50, A2-50/A2-50, 18Cr-9Ni-Mo-/18Cr-9Ni-Mo, 18Cr-9Ni/18Cr-9Ni;

NOTE The choice of this bolting should be based on either special experience or on recalculations.

- c) where bolting other than specified in EN 1515-1 is required this shall be chosen according to the parameters above so that the flanged joint remains tight under the expected operating conditions.

5.3.3 The use of washers is recommended.

5.4 Gaskets

Gaskets shall be selected from the relevant part of EN 12560.

NOTE If spiral wound gaskets are selected, then they should be low stress design ($y = 5000$, $m = 3$ for calculation in accordance with ASME Code).

5.5 Pressure/temperature (p/T) ratings

The pressure temperature ratings (p/T ratings) for the material grades in 5.1 are given in Table 7.

5.6 Dimensions

5.6.1 Dimensions of flanges shall be in accordance with the following figures and tables: