

**Sanitetsarmaturer – Allmänna krav för  
elektrolytiska beläggningar av Ni-Cr**

**Sanitary tapware – General specification  
for electrodeposited coatings of Ni-Cr**

Europastandarden EN 248:2002 gäller som svensk standard. Detta dokument innehåller den officiella engelska versionen av EN 248:2002.

The European Standard EN 248:2002 has the status of a Swedish Standard. This document contains the official English version of EN 248:2002.

Dokumentet består av 11 sidor.

Upplysningar om **sakinnehållet** i standarden lämnas av SIS, Swedish Standards Institute, tel 08 - 555 520 00.

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*Telefon:* 08 - 555 523 10. *Telefax:* 08 - 555 523 11  
*E-post:* sis.sales@sis.se. *Internet:* www.sis.se

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 248**

October 2002

ICS 91.140.70

Supersedes EN 248:1989

English version

## Sanitary tapware - General specification for electrodeposited coatings of Ni-Cr

Robinetterie sanitaire - Spécifications générales des revêtements électrolytiques de Ni-Cr

Sanitärarmaturen - Allgemeine Anordnungen für elektrolytische Ni-Cr-Überzüge

This European Standard was approved by CEN on 2 September 2002.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
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**Management Centre: rue de Stassart, 36 B-1050 Brussels**

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## Foreword

This document (EN 248:2002) has been prepared by Technical Committee CEN/TC 164, "Water supply", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2003 and conflicting national standards shall be withdrawn at the latest by April 2003.

This document supersedes EN 248:1989.

In this European Standard Annexes A and B are informative.

This standard complements product standards already published or draft standards being developed by CEN/TC 164/WG 8. (single taps and combination taps thermostatic mixing valves, jet regulators, mechanical mixing valves, waste outlet fittings....) which refer to this standard.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

**EN 248:2002 (E)****1 Scope**

This European Standard specifies:

- the condition of the exposed surfaces of tapware ;
- the characteristics (resistance to corrosion, adherence) of the surface coating ;
- the tests for verifying these characteristics.

It applies to all sanitary fittings (supply or waste fittings) which have a metallic Ni-Cr coating, whatever the nature of the substrate material.

**2 Normative references**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN ISO 10289:2001, *Methods for corrosion testing of metallic and other inorganic coatings on metallic substrates - Rating of test specimens and manufactured articles subjected to corrosion tests (ISO 10289:1999)*

ISO 9227, *Corrosion tests in artificial atmospheres - Salt spray tests.*

**3 Terms and definitions**

For the purposes of this European Standard, the following terms and definitions apply.

**3.1  
exposed surfaces**

outside surfaces of tapware are the surfaces which are visible in use conditions

**3.2  
surfaces not considered as exposed surfaces :**

- a) internal surfaces of, for example operating members, caps, knobs, etc. ;
- b) parts usually or always hidden by another component, e.g. linkage of a waste outlet fitting.

**4 Exposed surfaces****4.1 Condition of exposed surfaces**

Exposed surfaces shall be protected against corrosion.